

dep 25/08

Dart Aerospace Ltd.

Date: Wednesday, 06/08/2008 2:05:58 PM  
User: Julie Leacock

### Process Sheet

SPLT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REPLACEMENT GLARESHIELD KIT
Job Number	: 41017	Part Number	: D412776011
Estimate Number	: 13307	Drawing Number	: D412-776 REV B
P.O. Number	:	Project Number	: N/A
This Issue	: 06/08/2008 S.O. No. :	Drawing Revision	: B
Print Rev.	: NC	Material	:
First Issue	: 1/1 Type : SMALL /MED FAB	Due Date	: 28/08/2008
Previous Run	: 39207	Qty:	1/2 Um: Each
Written By	:		
Checked & Approved By	: JLD		
Comment	: Est Rev:A 08-05-12 new issue DD verified by: LL Est Rev:B 08-07-14 revB as per dwg DD verified by:ec		
Additional Product			

Seq. #	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		Comment: Photocopy bluefile & type labels per PPP D412-776-011 CHG001
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	3690041	Glareshield Assembly
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Glareshield Assembly batch: 41207 06/09/15
4.0	0699041	Support Assembly
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Support Assembly batch: 411019
5.0	0699042	Support Assembly
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Support Assembly batch: 41020 06/08/22





Wednesday, 06/08/2008 2:05:59 PM  
Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 41017

Part Number: D412776011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	AN33A	Bolt
-----	-------	------



Comment: Qty: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

batch: M109059

18 08/09/02

7.1	AN35A	Bolt
-----	-------	------



Comment: Qty: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bolt

batch: M10008

SP

8.2	AN950JD10L	Washer
-----	------------	--------



Comment: Qty: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

batch: M104885

SP

9.2	AN950JD6L	Washer
-----	-----------	--------



Comment: Qty: 11.0000 Each(s)/Unit Total: 22.0000 Each(s)

Washer

batch: M5519

SP

10.4	AN9703	Washers
------	--------	---------



Comment: Qty: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washers

batch: M105953

SP

11.3	MS20426AD33	Rivet
------	-------------	-------



Comment: Qty: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Rivet

batch: M1563

SP

12.3	MS21042L06	Nut
------	------------	-----



Comment: Qty: 11.0000 Each(s)/Unit Total: 22.0000 Each(s)

Nut

batch: M108574

8/8/11

(2x)

SP





# Process Sheet

Customer: CU DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 41017

Part Number: D412776011

Part Number



Seq. #:

Machine Or Operation:

Description :

13.0

MS21075L08

ANCHOR NUT



Comment: Qty. 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

ANCHOR NUT

batch: M108963

50

14.0

MS35206228

Screw



Comment: Qty. 11.0000 Each(s)/Unit Total: 22.0000 Each(s)

Screw

batch: M108963

9/8/00

50

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5080915 @

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-776-011

Location:

PPP Rev:

Draft

JS 08/09/15 @

17.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15

Comment: FINAL INSPECTION/W/O RELEASE

18.0 Completion



11 08.09.15





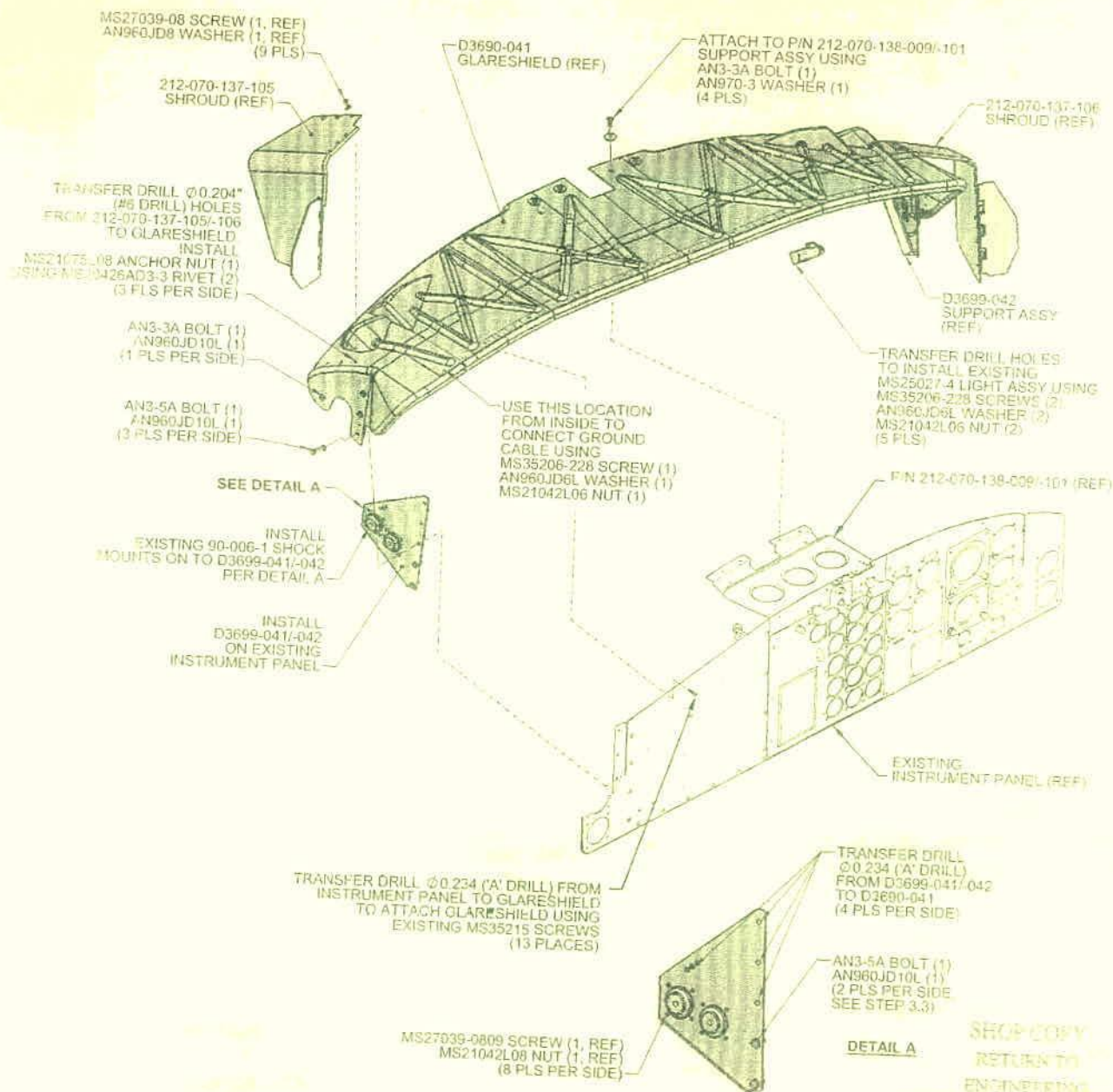
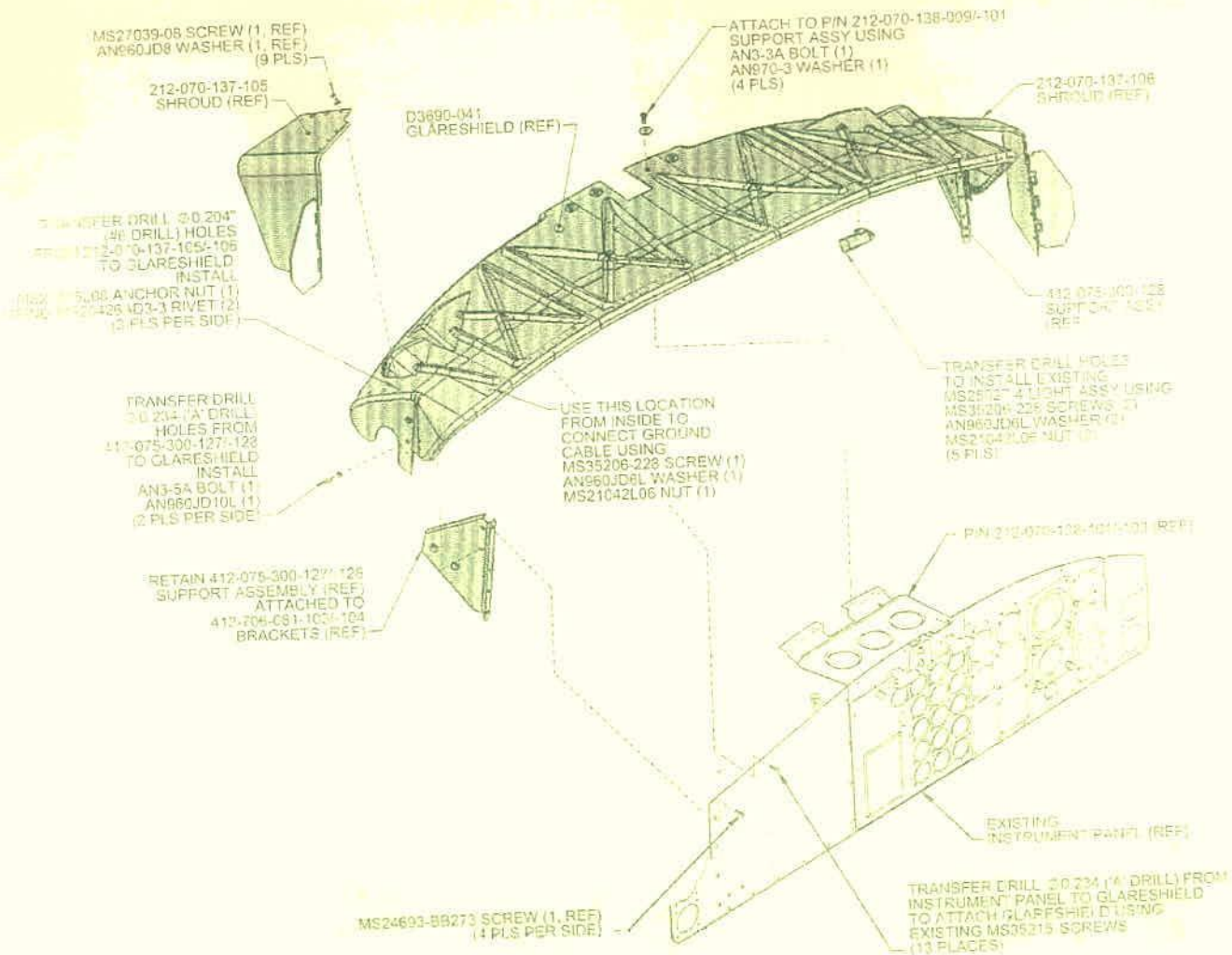


FIGURE 2: D412-776-011 Replacement Glareshield Kit Installation  
(For 212/412 Aircraft using 90-006-1 Shock Mounts)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 412001







**FIGURE 3 : D412-776-011 Replacement Glareshield Kit Installation**  
(For 212/412 Aircraft NOT using 90-006-1 Shock Mounts)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 2110-17



**4. WEIGHT AND BALANCE**

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

**5. PARTS LIST**

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 11111



